

5/03

DART AEROSPACE LTD	Work Order:	22076
Description: Filler	Part Number:	D3208-11
Dwg: D3208 Rev. A1	Qty:	403 403
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler Note: To be made in multiples of 10 Dwg not required	JP	04.12.08	4
2	MV	Cut blank: 2.460" x 1.530" Material: 2024-T3 (QQ-A-250/4) 0.040" thick (M2024T3S.040) Identify for D3208-11	M 14805 SD EP	01/12/16	30
		Batch: M 16302			40 total
3	MV	Machine D3208-11 as per Folio FA397 and Dwg D3208 Stack of 10 Identify as D3208-11	SD	05.01.19	40
4	QC2	Inspect parts as they come off the CNC machine	SD	05.01.19	40
5	QC8	Second check	SD	05.01.20	40
6	GA	Deburr Stack	SD	05.01.20	40
7	QC5	Inspect work to Step 6	SD	05.01.31	40
8	FP	Chemical Conversion Coat as per QSI 005 4.1	MM	05.02.02	40
9	QC3	Inspect Chemical conversion Coat	LL	05.02.02	38
10	ST	Identify and Stock	LL	05.02.02	38
11	AC	Cost / part 3.68	SYC	05.02.08	38
12	DC	Close W/O 3.68 Inspect Level 21	JP	05.02.14	38

Rev	Date	Change	Revised By	Approved
A	04.06.09	New issue	KJ/RF	RF

RELEASED

KF 04.06.21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

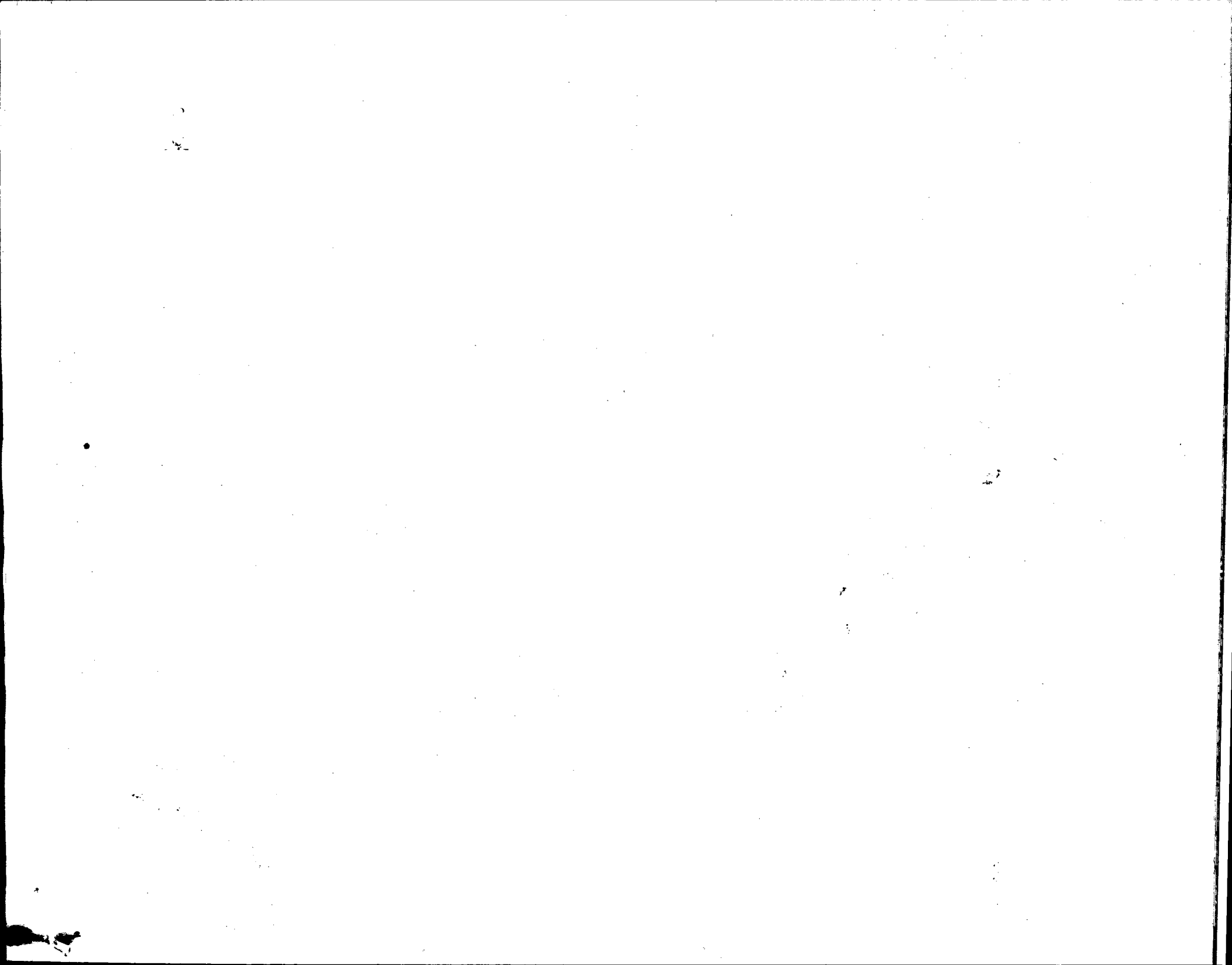
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05-01-24	3	11 pieces cut as tolerance by .010" dimension should be 1.500" but is 1.520"	PT 05.01.25	Acceptable	18 05.01.24	18 05.01.24	PT 05.01.25	18 05.01.24

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: 18 Date: 05/02/10

NOTE: Date & initial all entries

QA: N/C Closed: _____

Date: 1/



Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Dec 06, 2004
11:09 am

Work Order No : 0022076
Project Name : D3208-11
Project For : WK503
Work Order Type : Main
Main WO Number :
House Part Number : D3208-11
Description : Filler
Manufactured : Yes
Amount Req'd : 4
Amount Done : 0
Start Date : 12-06-04
Est Finish Date : 01-15-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.0000%
Actual Margin : 0.0000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.0000	0.0000			
Selling Cost :	0.00	0.00			

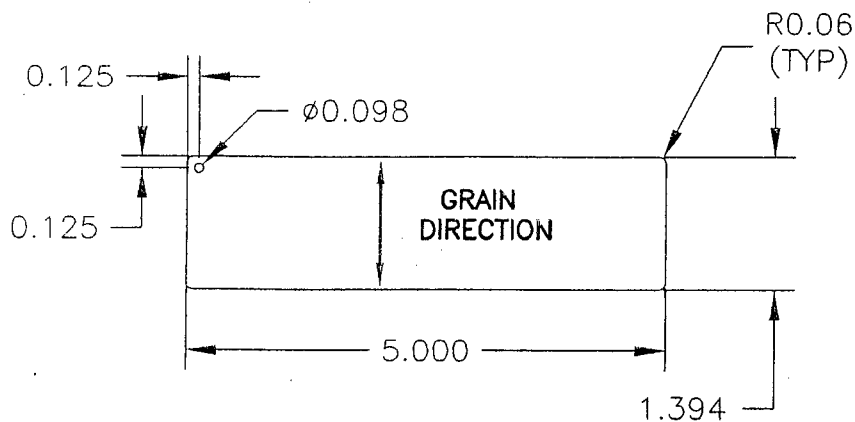
	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00



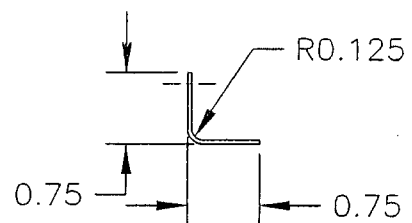
CONTROLLED COPY

DESIGN JA	DRAWN BY JA	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED JA	APPROVED JA	DRAWING NO. D3208	REV. A SHEET 2 OF 3
DATE 04.01.27		TITLE DOUBLER	SCALE 1:2

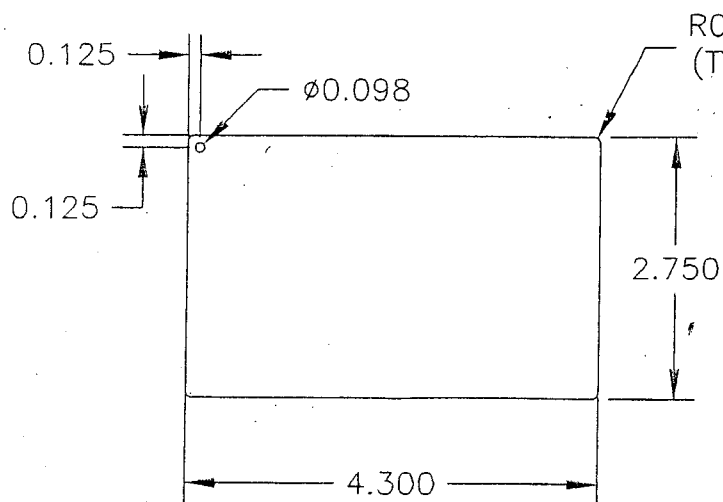
RELEASED
04.04.05



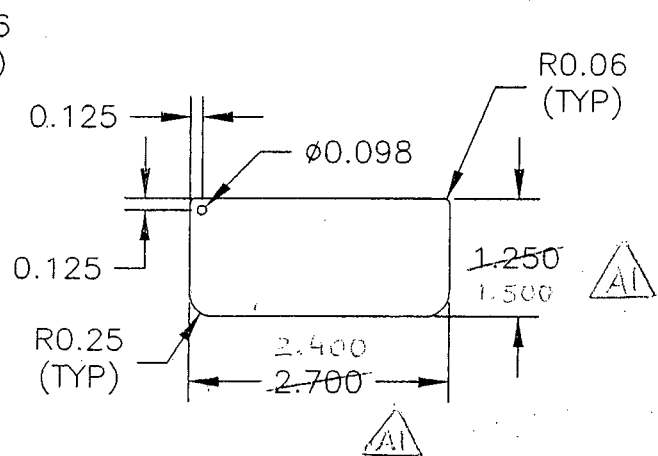
2 D3208-5 MOUNT ANGLE
FLAT PATTERN



D3208-5 MOUNT ANGLE
BEND DETAIL



2 D3208-7 FILLER



2 D3208-11 FILLER

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